## 11771

## **BMW 325 xi WAGON**

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS, TRAILER WEIGHT & 200 LBS, TONGUE WEIGHT, \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*

Part List					
ITEM   OTY   PART NUMBER   1	Parts List				
2 1 F-4	ITEM	QTY			
3 16 7/16 WASHER 4 1 M12 - 1.50 x 70 HEX BOLT 5 1 1/2° CONIGAL TOOTHED WASHER 6 2 CM-SP6 250 x 1 00 x 3 00° SQUARE HOLE SPACER 7 2 7/15-14 x 1 1/4 HEX BOLT 8 2 7/16-14 HEX FLANGE NUT  A-FRAME  ORIVER SIDE BUMPER ATTACHMENT  A-FRAME  HTCH WEIGHT: 33 LBS. INSTALL TIME: 40 MINUTES INSTALL TIME: 50	1	1	D-55001	1 1/4" CURT BALL MOUNT	
4 1 M12 - 1.50 x 70 HEX BOLT 5 1 1/2" CONICAL TOOTHED WASHER 6 2 CM-SP6 250 x 100 x 3.00" SQUARE HOLE SPACER 7 2 7/16-14 x 1 1/4 HEX BOLT 8 2 7/16-14 HEX FLANGE NUT  PASSENGER SIDE BUMPER ATTACHMENT  A-FRAME  ORIVER SIDE BUMPER ATTACHMENT  HITCH WEIGHT: 33 LBS. INSTALL INIEs: NO DRILLING REQUIRED  EXISTING FLANGE.  NO DRILLING REQUIRED	2	1	F-4	1/2" DIA. PIN & CLIP	
5 1 1 1/2" CONICAL TOOTHED WASHER 6 2 CM-SP6 250 x 1.00 x 3.00" SQUARE HOLE SPACER 7 2 7/16-14 1 1/4 HEX BOLT 8 2 7/16-14 HEX FLANGE NUT  A-FRAME  BUMPER ATTACHMENT  A-FRAME  BUMPER ATTACHMENT  BUMPER ATTACHMENT  A-FRAME  BUMPER ATTACHMENT  BUMPER ATTACHMENT  BUMPER ATTACHMENT  A-FRAME  BUMPER ATTACHMENT  BUMPER ATTACHMENT  BUMPER ATTACHMENT  BUMPER ATTACHMENT  A-FRAME  BUMPER ATTACHMENT  B	3	16	7/16	WASHER	
6 2 CM-SP6 250 x 1.00 x 3.00° SQUARE HOLE SPACER 7 2 7176-14 x 1 1/4 HEX BOLT 8 2 7776-14 HEX FLANGE NUT  PASSENGER SIDE BUMPER ATTACHMENT  A-FRAME  ODIVER SIDE BUMPER ATTACHMENT  ODIVER SIDE BUMPER ATTACHMENT  A-FRAME  ODIVER SIDE BUMPER ATTACHMENT  ODIVER SIDE BUMPER ATTACHMENT  EXISTING FLANGE NO DRILLING REQUIRED  EXISTING FLANGE NUTS	4	1	M12 - 1.50 x 70	HEX BOLT	
7 2 7/16-14 × 1 1/4 HEX BOLT 8 2 7/16-14 HEX FLANGE NUT  PASSENGER SIDE BUMPER ATTACHMENT  A-FRAME  BUMPER ATTACHMENT  A-FRAME  BUMPER ATTACHMENT	5	1	1/2"	CONICAL TOOTHED WASHER	
8 2 7/16-14 HEX FLANGE NUT  PASSENGER SIDE BUMPER ATTACHMENT  A-FRAME   OPEN	6	2	CM-SP6	.250 x 1.00 x 3.00" SQUARE HOLE SPACER	
A-FRAME  S  MOUNTING STRAP  DRIVER SIDE BUMPER ATTACHMENT  HITCH WEIGHT: 33 LBS. INSTALL TIME: 40 MINUTES INSTALL TIME: 4	7	2	7/16-14 x 1 1/4	HEX BOLT	
A-FRAME  6  MOUNTING STRAP  5  MITCH WEIGHT: 33 LBS. INSTALL TIME: 40 MINUTES INSTALL TIME: 40 M	8	2	7/16-14	HEX FLANGE NUT	
INSTALL NOTES:  NO DRILLING REQUIRED  EXISTING FLANGE NUTS	нітс	DRII BUMPER	VER SIDE ATTACHMENT  IT: 33 LBS.	0000	
	INST	ALL NOT	ES:		

## **INSTALLATION STEPS**

- 1) Remove (14) fasteners securing two (2) underbody panels.
- 2) Remove four (4) 12mm nuts from the bumper attachments on both sides which will be reused in step # 3. Also remove a 12mm bolt from the A-frame and return it to the owner. Place (4) washers per stud between the bumper attachments and the hitch plates on both sides as shown.
- 3) Lift the hitch into position over studs and secure with existing flange nuts as shown.
- 4) Attach mounting strap to the hitch using 7/16" fasteners as shown.
- 5) Place two (2) spacers between the hitch and the A-frame, and secure with 12mm bolt and conical toothed washer as shown. Reinstall the lower body panel and trim the fascia as needed.
- 6) Torque all 12mm fasteners to 62 lb-ft, and all 7/16" fasteners to 50 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.